

First Angle?

With the newer releases of EZ3D, PRO & SE you will find a field for "First Angle". This allows for the first section of tube in the display to change from going straight right from the left on the screen.

Here is an example:

Document 2

Material: 1.75 DOM
Tooling: 4.0

Cut Length: 54 7/8
Weight: 0

Inches
 Millimeters

A	B	Length	Rotation	Angle	CLR	Bend Length
1	1	12	0	90	4	6 5/16
2	2	18 5/16	0	90	4	6 5/16
3	3	36 9/16	180	90	4	6 5/16

Misc. Tooling Material

Verify Write NC Code
Graphical Layout LRA Reverse Eng - CLR
Set Up for Assembly Create XYZ

Custom Part
First Angle: 25 Number of Bends: 3
Tooling: 4.0 Detailed List Custom CLR

	Length	Rotation	Angle	Dim Type
A1	12		90	tangent
A2	.001	0	90	tangent
A3	12	180	90	tangent
end	12			

Reset

The first leg is the one under the part. Notice how it now goes up at an angle rather than straight across the screen.