

My material or tooling library won't update

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This is a common question and here is a list as to the reasons why:

- > You must select the "Add New" button before entering the tooling or material information.

- > When you enter in the material diameter or wall thickness, or the tooling clr, calibrated clr or bend location offset you MUST
 - > use a decimal place number.
 - > no other characters like " or ' also do not use text like inch or mm
 - > the material diameter must be greater than twice the wall thickness. many times a user will put in .95 instead of .095
 - > in the material library the dimension under the "circle" is the OD of material.

- > It is ok to leave the weight in the material library as 0

- > When finished select the "Apply" button. This will update the list on the left hand side.

- > After you select the "Apply" button, the "Ok" button is used to update the list to the hard drive.
SELECT THE "OK" BUTTON WHEN FINISHED.