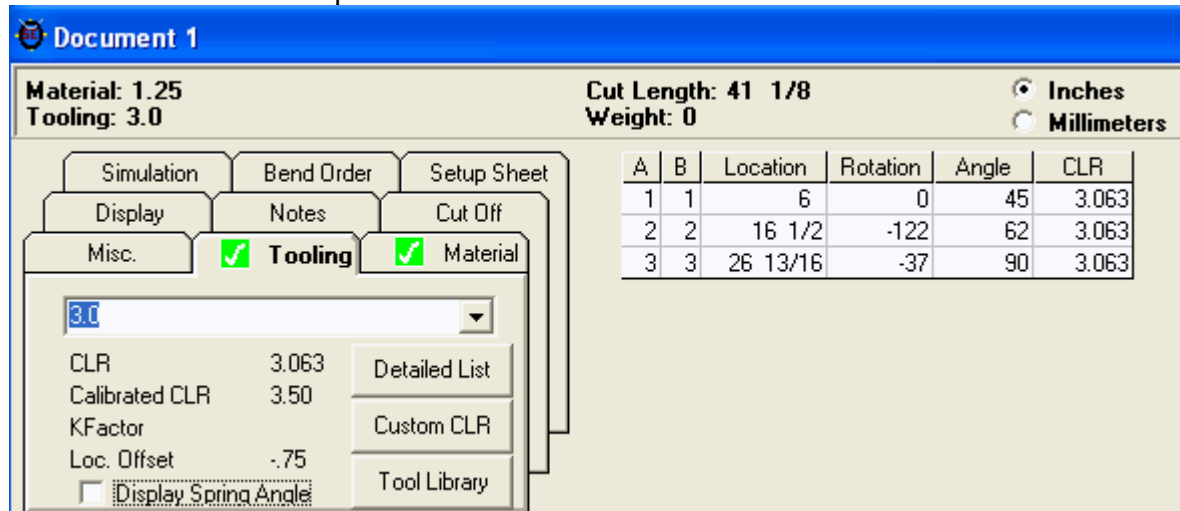


Bend Angle & Spring Angle

The Bend Angle or "Angle" displayed in the results chart is the angle required as a finished angle. The spring back is not calculated into this angle. With SE you can change the decimal places by using the "Tolerance" tab in the "Options" window.



Material: 1.25
Tooling: 3.0

Cut Length: 41 1/8
Weight: 0

Inches
 Millimeters

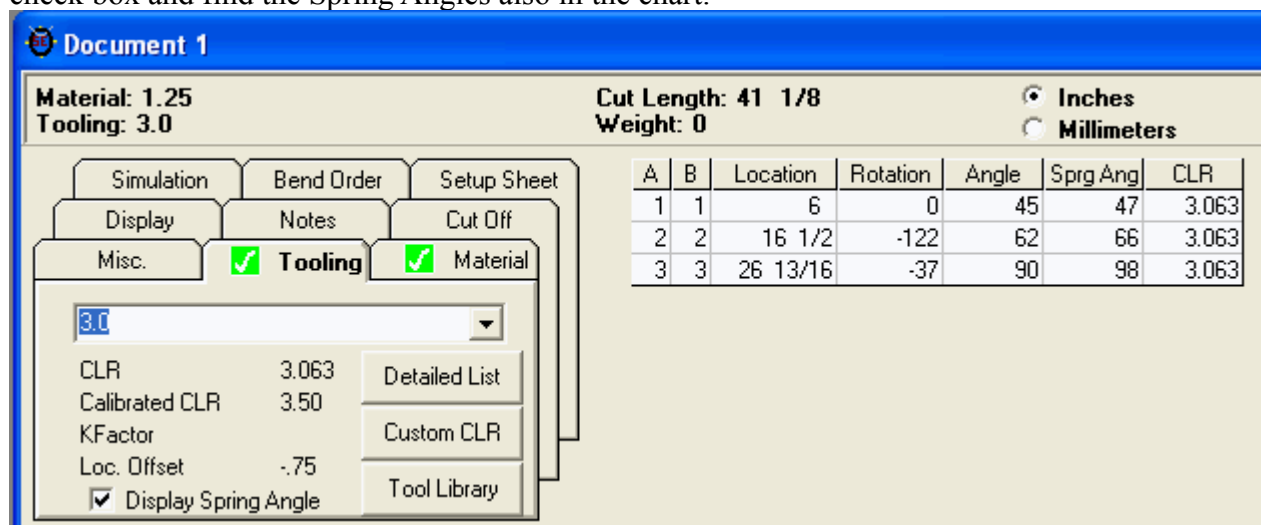
Simulation Bend Order Setup Sheet
Display Notes Cut Off
Misc. Tooling Material

3.0

CLR 3.063 Detailed List
Calibrated CLR 3.50 Custom CLR
KFactor
Loc. Offset -.75 Tool Library
 Display Spring Angle

A	B	Location	Rotation	Angle	CLR
1	1	6	0	45	3.063
2	2	16 1/2	-122	62	3.063
3	3	26 13/16	-37	90	3.063

For those that have SE and the Spring Charts filled out you can select the "Display Spring Angle" check box and find the Spring Angles also in the chart.



Material: 1.25
Tooling: 3.0

Cut Length: 41 1/8
Weight: 0

Inches
 Millimeters

Simulation Bend Order Setup Sheet
Display Notes Cut Off
Misc. Tooling Material

3.0

CLR 3.063 Detailed List
Calibrated CLR 3.50 Custom CLR
KFactor
Loc. Offset -.75 Tool Library
 Display Spring Angle

A	B	Location	Rotation	Angle	Sprg Ang	CLR
1	1	6	0	45	47	3.063
2	2	16 1/2	-122	62	66	3.063
3	3	26 13/16	-37	90	98	3.063

Note: More information about using the "Spring Charts" is under the Tooling & Material thread section.