## **Importing a DXF File**

In this section, we will show you how to import a .dxf file into Bend-Tech and send it to either the "Custom 3D" or the "XYZ" interface.



1) Start by selecting "File", "Import", then "Tube (.dxf)".

2) The "import dxf file" window will appear. Find the dxf file you wish to import. In this example, we will use the dxf file we saved in the <u>Exporting a DXF File</u> tutorial which we called "Demo.dxf". Then click "Open" or double-click the file name.



3) Your window should look like this:

🕑 Import Part		
Die and Material Select Material:	Library	Part Details Bend # Imported Radius Die
Select Die:	Library	Delete Bend Preview Part
Define Verify Settings Start Auto Track Reject Last		<u> </u>
Reject All Generate Straight Generate Part		08
Send To	O	
Close Window	Cancel	Zoom Fit Home

4) From here we need to "**define**" the part in order to send it to the "**Custom 3D**" or "**XYZ**" interface. We need to make sure we select each portion of the part in the order we want them transfered to the other interfaces. Rotate and/or move the part preview so it looks similar to the image below. Click "**Start**" and select the upper, left most pick point.



5) Then you can either select "**Auto Track**", or click each pick point associated with the straight portions of the part in order.

📝 Import Part	
Die and Material Select Material:	Library
Select Die:	Library Delete Bend Preview Part
Define Verify Settings Start Auto Track Reject Last Reject All Generate Straight Generate Part	3 OR Click 1 2 5 1 2 5 6
Send To Submit Add into Assembly Close Window	7       Cancel       Zoom Fit

If you choose to select the pick points manually and happen to make a mistake, you can start over by clicking the "**Reject All Features**" button, or clear the last selection by clicking the "**Reject Last Feature**" button. Both are located immediately below the "Auto Track" button.

6) Once the selections are complete and the part is highlighted, click the "Generate Part" button located below the "Reject All Features" button. The following window may appear:



If it does, go to the top left corner of the window and select a material from the drop down menu. It is also a good idea to choose a die at this point as well.

Die and Material		
Select Material:	Diameter:	2.00
2.0   Library	Wall Thickness:	0.25
	Weight:	0.00
Calact Dia:		
	CLR:	3.00
Imported CLR: 3	Calibrated CLR:	3.90
	Bend Location Offset:	0.00
	-	

7) At this point, the bend information should be generated in the Part Details chart in the top right corner.

Part Details		
Bend #	Imported Radius	Die
1	3	3.0
2	3	3.0
3	3	3.0
Delete Be	end View Feat	tures

8) Click the "**Preview Part**" button to see a 3D shaded model of the part. Note: Once this button is clicked, it will change to "View Features". It can be used to toggle between the shaded model and the lines/features of the part.

🕜 Import Part					
Die and Material			Part Details		
Select Material:	Diameter:	2.00	Bend #	Imported Radius	Die
2.0 👻 🔲	ibrary Wall Thickness:	0.25	1	3	3.0
	Weight:	0.00	2	3	3.0
61.05			3	3	3.0
	CLR:	3.00			
Imported CLB: 3	Calibrated CLR:	3.90			
	Bend Location Offset:	0.00	Delete Ben	d View Feat	tures
Define Verify Settings          Start         Auto Track         Reject Last         Reject All         Generate Straight         Generate Part         Send To         Submit         Add into Assembly         Close Window	Cancel		2-	Zoor	m Fit Home

9) In the bottom left corner, click the drop down menu below "Send Part To" and select "**Custom 3D Part**". Click "**Submit**" to send it to the Custom 3D part interface.

Send To
Custom 3D Part 👻
Submit
✓ Add into Assembly
Close Window

