BEND-TECH, LLC.

Quality software & machines developed and manufactured in USA

Power Switch Replacement Guide.

Regardless of preventative maintenance, the power switch on the Dragon A400 machine may become faulty and require a replacement. This guide walks through the steps in replacing this power switch procured from your Bend-Tech service representative. (Part # C1300AA)

1. <u>Make sure your Dragon machine is powered OFF and the power strip is removed from its inlet located on the lower part of the control box.</u>

2. Open the control box to reveal the wiring to the power switch located on the door panel below the relay circuit board (blue). (See picture shown on the following page).
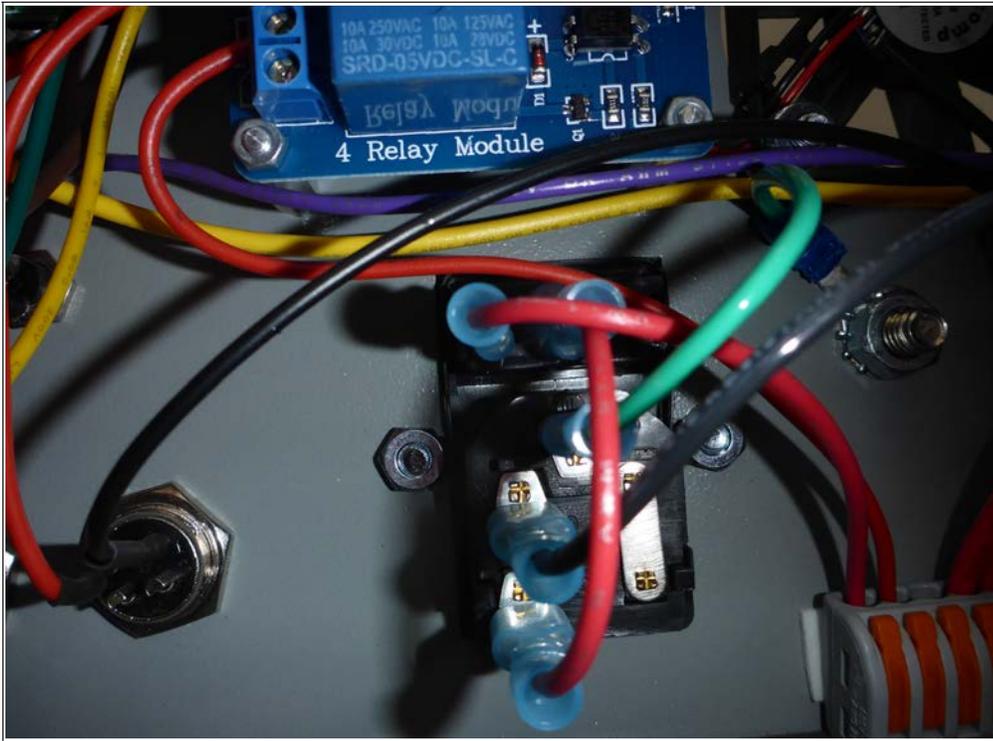
3. **Using a needle nose pliers remove the 2 wires feeding into the power switch located at the top.**
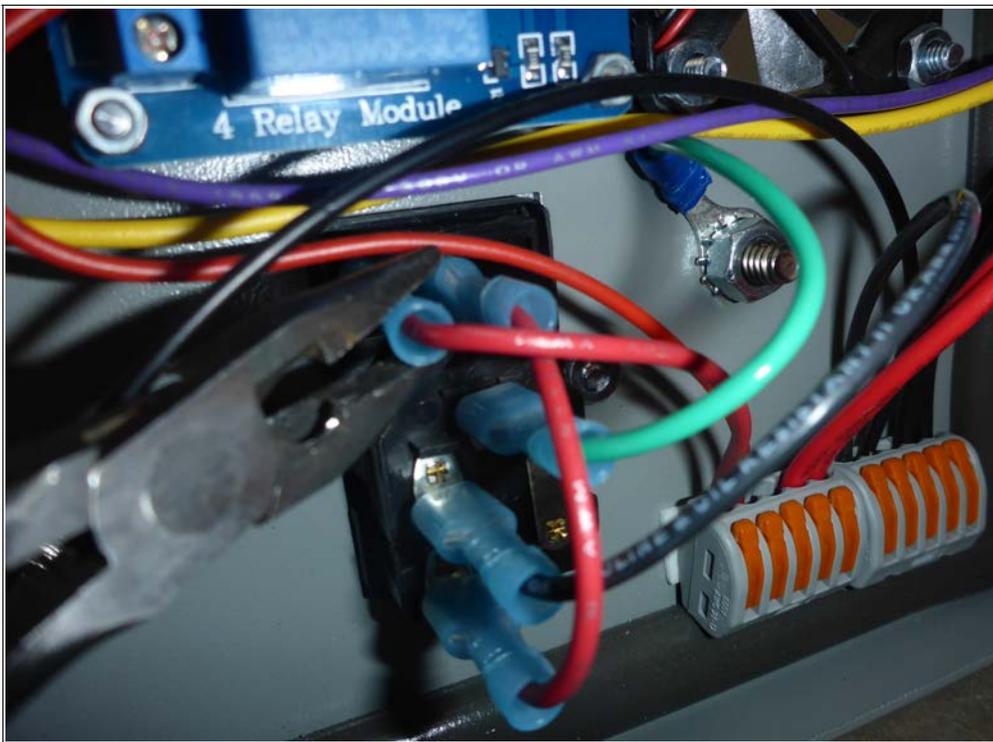
4. **Next, working from the front side of the door panel, use a small flat head**

screwdriver (or similar tool for prying) to pry the old power switch off of the door panel.
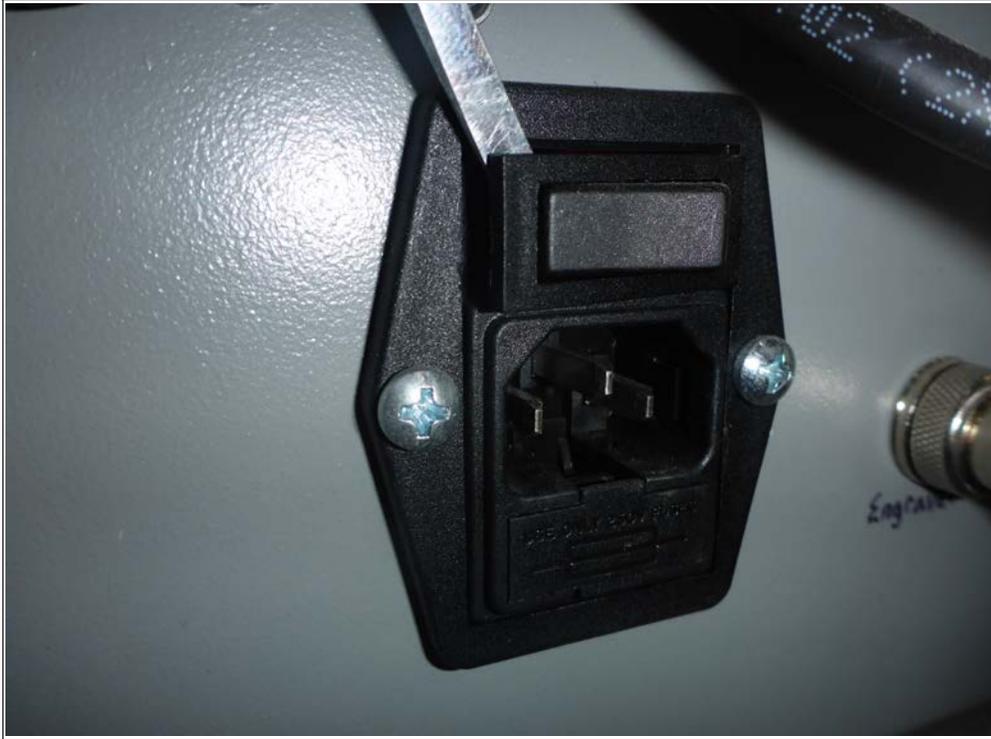
5. **With the old switch removed from the control box, insert the new switch into the slot in the same manner as the old switch.**

6. **With the new switch mounted securely, place the wires located on the inside of the control box onto the new switches prongs.**
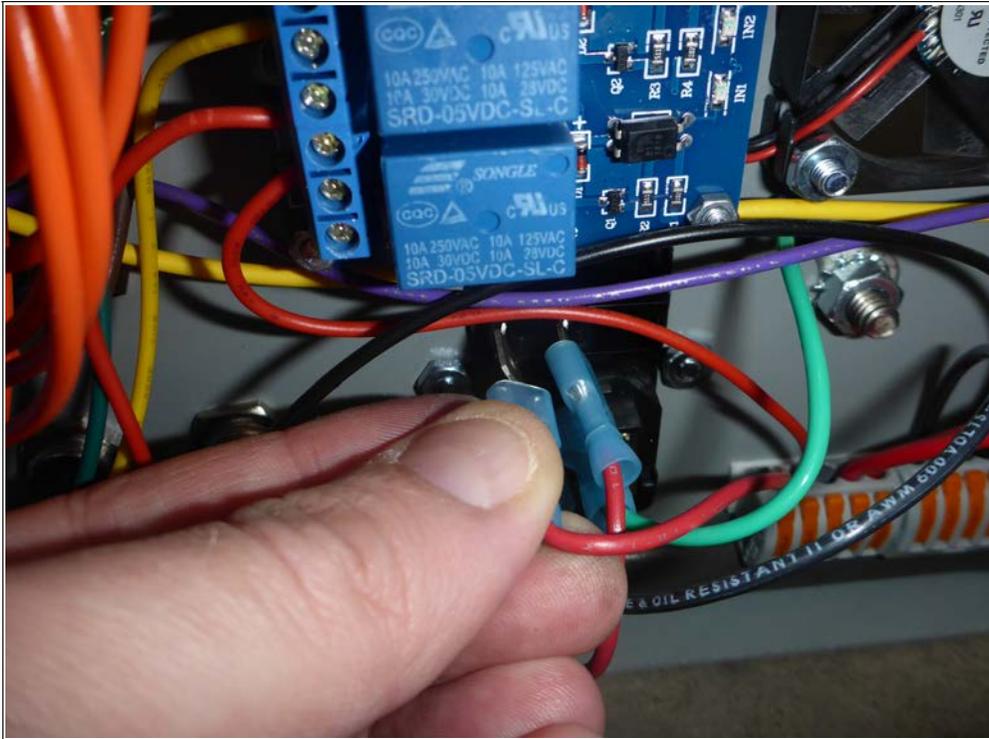
7. **Your part replacement is now complete.**

Thank you for reading this helpful guide.

If you have questions or concerns please contact a Bend-Tech representative using

the information provided below.

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